

### Abstract of the Disclosure

A process for producing artificial fibers without significant fiber surface hydrolysis from waste cellulose acetate continuous filament or filter rods which can then be used in the manufacture of specific paper products. Waste cellulose acetate fibers generated during filament manufacture or cigarette manufacture as off quality production is used for rendering the into a form suitable for specific paper manufacture. Paper products which comprise 1-10% of the subject fiber as part of the pulp furnish is also disclosed.